

## **System Data Sheet**

# Flowshield ESD Conductive



## Standard Colour Chart



## **Description**

Flowshield ESD Conductive is an antistatic, hard-wearing, self-smoothing epoxy resin floor finish that complies with BS2050, ANSI/ESDS2020, ASTM F150 Conductive, IEC 61340-4-1 and IEC 61340-4-5 requirements.

#### Uses

To provide a hard-wearing, seamless, antistatic floor. It is commonly used in dry process areas where the floor is subjected to medium to heavy duty foot, trolley and pallet truck traffic. Typical uses include laboratories, clean rooms, equipment testing areas in electronic, aerospace, automotive, printing and pharmaceutical plants.

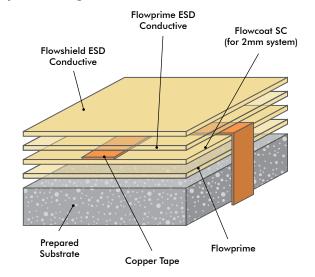
#### **Benefits**

- Attractive, light reflectant appearance
- Meets BS2050, ANSI/ESDS2020 (ANSI/ESD S7.1 and ANSI/ESDSTM 97.1), ASTM F150 Conductive, IEC 61340-4-1 and IEC 61340-4-5 requirements
- Hygienic and easy to clean
- Non-tainting and non-dusting
- Hard-wearing
- High chemical resistance
- Good abrasion resistance

## **Project References**

Available on request.

## System Design



### **Model Specification**

Product: Flowshield ESD Conductive System

Finish: Gloss

Thickness: Dependant on specification

Colour:

Preparatory work and application in accordance with suppliers

instructions.

Manufacturer: Flowcrete Middle East FZCO Telephone : Customer Service +971 4 886 4728

### **Substrate Requirements**

Concrete or screed substrate should be a minimum of 25N/mm<sup>2</sup>, free from laitance, dust and other contamination. The substrate should be dry up to 75% RH as per BS8204 and free from rising damp and ground water pressure. Application of a 1mm self-smoothing product also requires a smooth substrate.

## **Products Included in this System**

**Flowprime** 

Flowcoat SC (for 2mm system)

Copper Tape (conductive grid of 12mm wide copper tape)

Flowprime ESD Conductive Flowshield ESD Conductive

Detailed application instructions are available upon request.

#### **Installation Service**

The installation should be carried out by a Flowcrete approved applicator with a documented quality assurance scheme. Obtain details of our approved contractors by contacting our customer service team or enquiring via our website at www.flowcrete.ae

#### **Environmental Considerations**

The finished system is assessed as non-hazardous to health and the environment. The long service life and seamless surface reduce the need for repairs, maintenance and cleaning. Environmental and health considerations are controlled during the manufacture and application of the products by Flowcrete staff and fully trained and experienced contractors.

#### Focus on the Floorzone

Flowcrete Middle East FZCO is a division of the Flowcrete Group, world leaders in specialist industrial and commercial flooring. Systems available include: underfloor heating systems, floor screeds, surface damp proof membranes, decorative floor finishes, seamless terrazzo, car park deck waterproofing and corrosion protection systems... to name just a few. Our corporate objective is to satisfy your flooring needs.

## **Conductive Tape**

A network of 12mm wide, self-adhesive, conductive copper tape is always recommended in combination with any Flowcrete antistatic flooring system. The copper tape must be applied directly onto the cured Flowprime, maximum 1 metre in from the perimeter of the application. Further, strips of tape should be applied within this area every 3 metres. Special attention should be paid to tape areas passing over expansion or bay joints to ensure permanent electrical continuity. The applied tape should be secure and fully bonded to a confirmed earth point.

#### **Technical Information**

The figures that follow are typical properties achieved in laboratory tests at 20°C and at 50% Relative Humidity.

Fire Resistance BS476:Part 7 Surface spread

of flame: Class 2 (indicative)

Slip Resistance TRRL Pendulum Slip Test

Dry 67

Temperature Resistance Softens over 60°C

Water Permeability Nil - Karsten test (impermeable)

Hardness 70 (Shore D)

Chemical Resistance **Contact Technical Department** 

Abrasion Resistance Taber Abrader:

80mg loss per 1000 cycles

(1 kg load using CS17 wheels)

Compressive Strength 60 N/mm<sup>2</sup> (BS6319) Flexural Strength 40 N/mm<sup>2</sup> (BS6319) Tensile Strength 25 N/mm<sup>2</sup> (BS6319) **Bond Strength** Greater than cohesive

> strength of 25 N/mm<sup>2</sup> concrete. > 1.5MPa

Electrical Resistance  $2.5 \times 10^4 - 1.0 \times 10^6 \Omega$ 

(ASTM F150)

 $5.0 \times 10^4 - 1.0 \times 10^8 \Omega$ 

(BS2050)

<100V (IEC 61340-4-5 and Body Voltage Generation ANSI/ESD STM 97.1/97.2)

(BVG)

## Speed of Cure (per layer)

	10°C	20°C	30°C
Light Traffic	36 hrs	30 hrs	24 hrs
Full traffic	72 hrs	48 hrs	36 hrs
Full chemical cure	12 days	7 days	6 days

### Aftercare - Cleaning and Maintenance

Clean regularly using a single or double headed rotary scrubber drier in conjunction with a mildly alkaline detergent. Ensure that the floor is not abraded during cleaning and that the cleaning agent does not deposit a layer of wax or residue on the surface as this will impair the antistatic properties of the floor.

#### Important Note

Flowcrete's products are guaranteed against defective materials and manufacture and are sold subject to its standard Terms and Conditions of Sale, copies of which can be obtained on request.

## **Further Information**

To ensure you are specifying a fit for purpose flooring for your project please consult our Technical Advisors on the number below or visit our website to register your interest in specifying one of the most durable floors on the market.